



BRITANNIA SUPERFINE LTD
ENVIRONMENTAL POLICY

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Britannia Superfine Limited Environmental Stewardship

Britannia Superfine is an independently owned sixth generation family run business. We recognise the importance of reducing any adverse environmental aspects and impacts created by our business activities as far as possible through raising awareness and encouraging active participation in national and global initiatives.

We are committed to protecting the environment, preventing pollution, minimising our impact on the environment and enhancing our environmental performance. We aim to ensure that continual environmental improvement remains an integral part of our business strategy and operations.

We do this by identifying and reducing any significant impact which includes, as applicable, the following aspects:

- Natural resources such as energy and water are being used efficiently
- Reduction in greenhouse gas emissions, emissions into the air and noise
- Waste is designed out, reused, recycled, recovered, and/or disposed of in an environmentally sustainable way
- Hazardous materials are handled appropriately
- Only using vegetable fat suppliers that are either members of the Round Table on Sustainable Palm Oil (RSPO) or are affiliated with FEDIOL (the EU Vegetable Oil and Proteinmeal Industry Association) that has a seat on the RSPO

Energy Management

Britannia Superfine is committed to reducing our KW/H p/manufactured ton and set ourselves internal targets year on year. We are also committed to transitioning to greener sources of energy whenever possible.

We have recently completed the installation of 1600 x 280-watt South facing solar panels, which have decreased our electricity supply from national grid by 10%. All energy generated is used on site and we have the ability to monitor our systems performance in real time.

Over the last two years we have phased out halogen bulbs for LED's, installed inverter drives on all motors, pumps and fans and converted older plant machinery to more efficient energy sources.

All external water-controlled equipment such as jacketed pipework is lagged in photovoltaic insulation, the majority of our condense return is cycled back to the boilers and air compressors are fitted with inverter drives to ensure no wasted generation of process air.

We will continue to be proactive in seeking out opportunities to reduce our energy consumption and minimise our impact on the environment.



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Packaging

Britannia Superfine recognises that a large proportion of packaging we use on retail products will end up with consumers in their own homes. To this end we are working with both our customers and suppliers to transition towards using more sustainable and recyclable materials.

We are exploring different film materials with the aim of only using OPRL compliant films across our product range which are fully recyclable.

Both on the retail and wholesale side of our business, cardboard is used in nearly all our product range. We only source cardboard from suppliers who are Forest Stewardship Council (FSC) certified to ensure the cardboard we are using is coming from a sustainable source.

We continue to explore ways in which we can reduce our packaging consumption and the impact this has on the environment. We are currently trialling a different material for pallet wrap which would have the potential to reduce our plastic consumption on this material by 36% (approximately 14 tonnes) per year. We will also shortly be trialling a pallet top sheet which has a reduced micron size and is pre-cut so less material is used and no material is wasted.

Water Management

Britannia Superfine takes a responsible approach to the water we use as part of our manufacturing processes. We only discharge surface water and domestic to sewer.

All manufacturing process wash down containing organic material such as Fats and Sugars are channelled into external storage tanks through segregated drains. These tanks are emptied routinely and hauled to sites containing Anaerobic Digestion via approved external contractors.

We are committed to monitoring our water consumption and only using no more than is absolutely necessary. Records of volumes of water used on site and wastewater removed from site are held and trended annually.

Waste Disposal

Britannia Superfine have reviewed our waste streams to segregate out any materials which can be recycled. Britannia have invested in an onsite Compactor Baler and produce mill sized bales of Card and Plastic which are sold in full trucks for reprocessing.

General waste is contracted to a company which disposes of waste via incineration and food waste is disposed of by a contractor who recycles for animal feed. Annual audits are conducted by Femas.

Metal waste is stored in a separate designated area. This is recycled by an approved metal waste contractor.

We have utilised our processes as much as practically possible to restrict any waste ending up at landfill.



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Control Of Hazardous Materials

Hazardous materials such as those which are used to control our water make up in cooling towers and boilers are purchased in solid format and dosed automatically via controllers and sensors. All hazardous materials are stored in yellow COSHH cabinets with only authorised members of staff provided with access. Any hazardous waste materials generated through chemistry testing conducted on site are removed by an authorised and licensed external contractor.

Palm Oil

Palm oil derived fats are an important raw material for Britannia Superfine.

Britannia Superfine is committed to responsibly sourced palm oil by being a member of RSPO and supports the principles of the organisation. Audits take place on an annual basis to assess our use of palm oil and the company handles oils within both Mass Balanced (MB) and Segregated (SG) models.

A small amount of non RSPO certificated oil is also used per year however this is purchased from RSPO member companies.

C K Manser
Managing Director